JCM Project Design Document Form

A. Project description

A.1. Title of the JCM project

Introduction of Energy-Efficient Air Conditioners in RICOH IMAGING PRODUCTS (Vietnam) CO., LTD

A.2. General description of project and applied technologies and/or measures

This project aims to reduce energy consumption of the existing factory of RICOH IMAGING PRODUCTS (Vietnam) located in the east of Hanoi city by replacing the existing air conditioners to more energy-efficient ones with inverter technologies produced by Daikin Industries, Ltd.

N	umber	and	type	of the	project	air o	condition	ers to	he	installed	are as	follows:
1 1	unioui	unu	type	or the	project	unv	Jonantion		$\overline{\mathbf{v}}$	motuneu	ure us	10110 10 5.

Outdoor units		Indoor units connected to	o the outdoor unit
RXQ20THY1:	1 unit	FXVQ500NY1:	1 unit
RXQ50THY1:	1 unit	FXVQ500NY1:	2 units
		FXMQ250MVE9:	1 unit
RXQ12TAHYM: 1 unit		FXMQ250MVE9:	1 unit
RXQ50TAHYM:	1 unit	FXVQ500NY1:	2 units
		FXMQ250MVE9:	1 unit
RXQ16TAHYM:	1 unit	FXVQ200NY1:	2 units
RXQ16TAHYM:	1 unit	FXVQ200NY1:	2 units
RXYQ12TAHY1: 1 unit		FXMQ200MVE9:	1 unit
RXQ32TAHYM:	1 unit	FXVQ400NY1:	2 units

A.3. Location of project, including coordinates

Country	Socialist Republic of Vietnam
Region/State/Province etc.:	Hanoi
City/Town/Community etc:	Plot A7, Sai Dong B Industrial Zone, Long Bien District
Latitude, longitude	21°01'41.2"N 105°54'23.2"E

A.4. Name of project participants

The Socialist Republic of Viet Nam	RICOH IMAGING PRODUCTS (Vietnam) CO., LTD.
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Japan	RICOH COMPANY, LTD.
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A.5. Duration

Starting date of project operation	06/12/2017
Expected operational lifetime of project	9 years

A.6. Contribution from Japan

The proposed project receives financial support from the government of Japan. The project has been selected as one of the JCM model projects by the Ministry of the Environment, Japan (MOE). As a result of the financial support provided by MOE program, the initial investment cost of the proposed project has been partially financed by Japanese government (up to 50% of the initial investment cost). Through the MOE program, Energy-Efficient Air Conditioners will be installed in place of conventional Air Conditioners.

B. Application of an approved methodology(ies)

B.1. Selection of methodology(ies)

Selected approved methodology No.	JCM_VN_AM006
Version number	Ver 1.0

Eligibility	Descriptions specified in the	Project information
criteria	methodology	
Criterion 1	Air-conditioning system with inverter is newly installed or installed to replace existing non-inverter air conditioning system.	Air-conditioning system with inverter is installed to replace existing non-inverter air conditioning system. All air-conditioning systems are products of Daikin Industries, Ltd. and their code of outdoor units are: RXQ20THY1 RXQ20THY1 RXQ50THY1 RXQ12TAHYM RXQ16TAHYM RXQ16TAHYM RXYQ12TAHY1 RXQ32TAHYM
Criterion 2	Cooling capacity of project air conditioning system is more than or equal to 14kW.	The cooling capacity of all project air conditioning systems installed are more than or equal to 14kW, as shown in the table below:

B.2. Explanation of how the project meets eligibility criteria of the approved methodology

		Unit code	Coolin Capacity(g kW)	
		RXQ20THY1		54.4	
		RXQ50THY1		140	
		RXQ12TAHYM		32	
		RXQ50TAHYM		140	
		RXQ16TAHYM		44.8	
		RXYQ12TAHY1		32	
		RXQ32TAHYM		89.4	
Criterion 3	COP of project air-conditioning system has a COP value higher than that of the value indicated in the	The COP of all pro systems are higher values stated in this	oject air-cond than the the criteria as si	litioning hreshold hown in	
	table below.	the table below:			
	COP for Reference Air Conditioning System (COP _{<i>RE,i</i>})	Unit code	Cooling Capacity (kW)	СОР	
	Cooling Reference	RXQ20THY1	54.4	4.35	
	[kW]	RXQ50THY1	140	3.38	
	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	RXQ12TAHYM	32	4.40	
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	RXQ50TAHYM	140	3.38	
	$56 \le x \qquad 2.56$	RXQ16TAHYM	44.8	4.30	
		RXYQ12TAHY1	32	4.40	
		RXQ32TAHYM	89.4	3.92	
Criterion 4	Ozone Depletion Potential (ODP) of the refrigerant used for project air conditioning system is zero.	Refrigerant of R-4 zero, is used for conditioning systems	10A, whose or all proj s installed.	ODP is ect air	
Criterion 5	Plans to prevent release of refrigerants into the atmosphere at the time of air conditioning system removal are prepared for both	Installation of proj system in the facto Northstar construct (Northstar), local as	oject air conditioning ctory is conducted by ction - Trading JSC associated company of		
	project air conditioning system and the existing air conditioning system replaced by the project. In the case of replacing existing air conditioning system by project air	Daikin Industries recover and handle The refrigerants use conditioning system project have been re	who has ab refrigerants p ed in the exist ns replaced covered by N	bility to properly. sting air by the lorthstar	
	conditioning system, execution of the prevention plan is checked at the time of verification, e.g. re-use of the refrigerant, in order to confirm that refrigerant used for the	and are stored in refrigerant tanks. When the project air conditionin systems will be replaced in the future, the refrigerants in the project air conditioning systems will be recovered and stored int			

existing air conditioning system	refrigerant tanks by Northstar. Hence, no
removed by the project is not	refrigerant from project air conditioning
released to the air.	system is being released during the
	installation and storage process.

C. Calculation of emission reductions

C.1. All emission sources and their associated greenhouse gases relevant to the JCM project

Reference emissions			
Emission sources	GHG type		
Electricity consumption by reference air conditioning systems	CO ₂		
Project emissions			
Emission sources	GHG type		
Electricity consumption by project air conditioning systems (include an indoor unit and an outdoor unit)	CO ₂		

C.2. Figure of all emission sources and monitoring points relevant to the JCM project



Electricity consumption and operating hours of outdoor units are monitored by electricity meters as shown in the diagram above. The data monitored and required for verification and

issuance are kept and archived for two years after the final issuance of credits.

Year	Estimated Reference	Estimated Project	Estimated Emission
	emissions (tCO _{2e})	Emissions (tCO _{2e})	Reductions (tCO _{2e})
2013	-	-	-
2014	-	-	-
2015	-	-	-
2016	-	-	-
2017	92.9	82.4	10
2018	1,304.6	1,156.8	147
2019	1,304.6	1,156.8	147
2020	1,304.6	1,156.8	147
Total	4,006.7	3,552.8	451
(tCO _{2e})			

C.3. Estimated emissions reductions in each year

D. Environmental impact assessment		
Legal requirement of environmental impact assessment for	No	
the proposed project		

E. Local stakeholder consultation

E.1. Solicitation of comments from local stakeholders

In order to collect comments from stakeholders, a local stakeholder consultation has been conducted on 21 September 2017at the plant where the project was implemented in Hanoi, Vietnam. The schedule and participants of the meetings are provided below.

Date: 21 September 2017

Venue: Factory of RICOH IMAGING PRODUCTS (Vietnam), Plot A7, Sai Dong B Industrial Zone, Long Bien District, Hanoi

Agenda:

- 1. Outline of the project
- 2. Introduction of the product and technology
- 3. Benefits of the project

4. Q	Q&A			
Partici	pants:			
[Local	stakeholder	rs]		
No.		Organization	ı	Position
1	RICOH	IMAGING	PRODUCTS	General Manager, Administration dept.
	(Vietnam)	CO., LTD.		
2	RICOH	IMAGING	PRODUCTS	Junior Specialist, Corporate Planning Sec
	(Vietnam)	CO., LTD.		

[Project participants and their consultant]

Project participants: [Vietnam] RICOH IMAGING PRODUCTS (Vietnam) CO., LTD.

After explanation about the proposed JCM project, questions and comments were solicited from the stakeholders. A summary of the comments received and consideration of those comments are provided in Section E.2. below.

Stakeholders	Comments received	Consideration of comments received	
RICOH	We are getting a positive response	Positive opinion was received.	
IMAGING	from on-site employees. The old air		
PRODUCTS	conditioner had a decline in ability, No further action is needed.		
(Vietnam) CO.,	so it took time to cool down to the set		
LTD.	temperature. On the other hand, after		
General	the installation of the new air		
Manager,	conditioner, it quickly cooled and the		
Administration	temperature can be kept to comfort		
dept.	temperature, which greatly improves		
	the working environment.		
	Old air conditioning machines		
	frequently failed (once averaging		
	once a month), and there was some		
	cases that it took for 1 to 2 weeks to		
	conduct inspection and repair when a		
	failure occurred. There is no trouble		
	with the new air conditioner, and the		
	cost of maintenance and repair is also		

E.2. Summary of comments received and their consideration

	reduced.	
RICOH	Regarding the refrigerant (R22) used	No negative opinion was received.
IMAGING	in the existing air conditioner, we	
PRODUCTS	have plan to reuse it with the old type	No further action is needed.
(Vietnam) CO.,	air conditioner that is continuously	
LTD.	used in the factory.	
Junior		
Specialist		
Corporate		
Planning Sec		

F. References

Reference lists to support descriptions in the PDD, if any.

Annex

Revision history of PDD		
Version	Date	Contents revised
1.0	16/12/2017	First edition, for public inputs
2.0	15/01/2018	Revisions based on the findings from onsite validation;
		• Section A.2
		• Section A.3
		• Section A.5
		• Section B.2
		• Section C.2
3.0	20/02/2018	Revisions based on the findings from review inside TPE;
		• Section C.3
	<u>15/08/2018</u>	Initial registration by the Joint Committee at JC7
4.0	08/01/2019	Revisions based on the findings from onsite verification;

	• Section A.2
	• Section B.2
	• Section C.2
<u>11/10/2019</u>	Post-registration changes by the project participants at the first
	issuance request