Joint Crediting Mechanism Approved Methodology ID_AM006 "GHG emission reductions through optimization of refinery plant operation in Indonesia"

A. Title of the methodology

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GHG emission reductions through optimization of refinery plant operation in Indonesia, version 2.01

B. Terms and definitions

	Terms		Definitions
Distributed	Control	System	An IT system used to control the production line in an industry.
(DCS)			DCS refers to decentralized elements or subsystems to control
			distributed processes or complete manufacturing systems,
			where each section of a process has its own computerized
			system that controls the operation and is different from a
			centrally located device controlling all process or systems. The
			entire system of controllers is connected by network for
			communication and monitoring.
Advanced	Process	Control	An IT system incorporating statistical analysis, decision
(APC)			theory, engineering, signal processing and artificial
			intelligence. APC is typically used to either refine process
			control or address a specific issue associated with a process,
			by connecting to a DCS and providing direction of operation.
			Key systems referred as APC are:
			\checkmark Dynamic linear process model identifier consisting of
			combination of following technologies:
			Multi-variable Statistical Analysis
			Finite Impulse Response
			Parametric Model
			• Step Response
			Linear Dynamic Model Identifier
			 ✓ Control performance diagnosis equipment
			✓ Multi-variable model based predictive controller
			✓ Quality estimator
			Whereas a DCS requires adjustment of the set points

	manually for each variable by operator, APC automatically
	controls process for the optimization of production, and/ or
	energy efficiency when it is activated.
Hydro cracking unit (HCU)	A process unit in an integrated crude oil refinery which
	produces oil (naphtha, kerosene, diesel) from heavy gas oil and
	hydrogen.
Hydrogen production unit	A process unit in an integrated crude oil refinery which
(HPU)	produces hydrogen from natural gas and steam.
Reactor	A production equipment in HCU where heavy gas oil is heated
	up at pre-heater and heater, then cracked into produced oil by
	hydrogen and catalyst.
Debutanizer	A production equipment in HCU to remove butane in
	produced oil by vaporizing the oil at heater (reboiler) and
	partially condensing the butane at top of the column and flows
	the remaining butane gas to downstream process by own
	pressure.
Reformer	A production equipment in HPU to produce hydrogen from
	natural gas and steam by heating and reacting.

C. Summary of the methodology

Items	Summary
GHG emission reduction	Introduction of plant optimization control systems (APC) that
measures	reduce energy consumption in the hydrogen production unit
	(HPU) and hydro cracking unit (HCU) at a refinery plant.
Calculation of reference	Reference emissions are calculated on the basis of historical
emissions	specific emissions per feed (or production volume), and the
	feed input (or production volume) after implementation of the
	project. Historical specific emissions per feed (or production
	volume) is determined on the basis of the fuel consumption and
	feed input (or production volume) to HPU and HCU during a
	historical period before implementation of the project in certain
	range of period.
	The reference emissions will be calculated as an average of
	historical specific emissions in some variation of the feed input.

Calculation of project	Project emissions are calculated on the basis of monitored fuel
emissions	consumption at HPU and HCU.
Monitoring parameters	Quantity of feed input (or production volume) to the process
	unit, fuel consumption, and hydrogen production at HPU,
	hydrogen consumption at HCU, and number of day(s) recorded
	for feed input, hydrogen production and hydrogen
	consumption.

D. Eligibility criteria

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This methodology is applicable to projects that satisfy all of the following criteria.

Criterion 1	The project introduces APC to existing single or multiple hydrogen production unit			
	(HP	U) and/or hyd	lro cracking ur	nit (HCU) at a refinery plant. APC serves one or
	mor	e of the follow	ving functions:	
		Location	of Location	of Mechanism of emission reduction
		installation	emission	in weenamism of emission reduction
			reduction	
	Α	HCU	HCU	Reduction in heater fuel consumption due to
				increased reactor column temperature
	B	HCU	HCU	Reduction in reboiler fuel consumption in
				debutanizers due to reduced variability of
	C	HCU	HPU	column top pressure and lower the pressure Reduction in fuel consumption in HPU due to
		псо	пго	reduced hydrogen demand in HCU
	D	HPU	HPU	Improved efficiency of hydrogen production in
				HPU
Criterion 2	The process unit where APC is introduced has been equipped with DCS in			
	oper	ration before t	he start of proje	ect.
Criterion 3	Retrofit and replacement of the process units, cleaning of heat exchangers and/or			
	columns which are performed during a turnaround beyond the regular			
	maintenance activities are not taken place at the process unit where APC is			
	introduced (this criterion is checked upon each instance of verification, and credit			
	will be issued only up to the date of such retrofit). Regular maintenance includes			
	daily inspections and lubrication of rotating equipment, as specified in instruction			
	man	ual and/or ma	intenance man	ual which is defined by users.
Criterion 4	-			ssil fuel consumption, and hydrogen consumption
		-	-	ntegrated and recorded electrically according to
	pre-	determined tir	ne intervals.	

E. Emission Sources and GHG types

Reference emissions			
Emission sources	GHG types		
Fossil fuel combustion at HPU and HCU	CO ₂		
Project emissions			
Emission sources	GHG types		
Fossil fuel combustion at HPU and HCU	CO ₂		

F. Establishment and calculation of reference emissions

F.1. Establishment of reference emissions

Reference emissions are calculated on the basis of historical specific emissions per feed (or production volume), and feed (or production volume) after implementation of project. Historical specific emissions per input is determined on the basis of energy consumption and input to HPU and HCU during a historical period before implementation of the project. If multiple units exist in the refinery for the same target process (i.e. multiple HPU units or HCU units), calculation will be carried out for each unit.

Depending on the location of installation of APC, emission reduction in HPU and HCU can occur as follows:

APC installation location	Emission reduction in HCU	Emission reduction in HPU
HCU (reactor column)	A. Reduction in heater fuel	C. Emission reduction in HPU
	consumption due to increased	as a result of reduction in
	column temperature.	hydrogen demand in HCU
	$(RE_{HCU1,p} - PE_{HCU1,p})$	$(RE_{HPU1,p} - PE_{HPU1,p})$
HCU (debutanizer)	B. Reduction of reboiler fuel	None
	consumption in debutanizers	
	due to reduced variability of	
	column top pressure and	
	lowering the pressure to the	
	required level.	
	$(RE_{HCU2,p} - PE_{HCU2,p})$	
HPU	None	D. Emission reduction in HPU
		as a result of improved
		efficiency of hydrogen
		production.
		$(RE_{HPU2,p} - PE_{HPU2,p})$

Therefore, it should be noted that emission reduction in HPU can occur due either to installation of APC in HCU or in HPU. The former is calculated in terms of reduced average hydrogen consumption per feed, and the latter due to improved average efficiency of hydrogen production.

Ensuring net emission reduction

The methodology assures net reduction by not taking into account for reduction in consumption of electricity and steam from outside the process (on-site generators and boilers) which occurs as a result of process optimization due to implementation of the project. Furthermore, CO₂ emission from chemical reaction in HPU is also reduced due to reduction in hydrogen demand in HCU, but this is not taken into account, leading to additional conservativeness.

F.2. Calculation of reference emissions

Reference emissions are calculated as per one of the following options.

- Options A1, B1, C1, and D1: reference emissions are calculated using historical three-year data.
- Options A2, B2, C2, and D2: reference emissions are calculated using data of thirty consecutive operating days taken not more than one year after turnaround, for reasons of conservativeness. Such data can be obtained from historical records or from a campaign.

Options A1, B1, C1 and D1 are the preferred approach.

1. Installation of APC in HCU

-Emission reduction due to installation of APC in HCU can be divided into a) emission reduction at reactor in HCU from reduction in fuel consumption, b) emission reduction at debutanizer in HCU, and c) emission reduction at reformer in HPU from reduction in hydrogen consumption in HCU. Therefore, reference emission can be divided accordingly, as follows:

A. Reference emissions to calculate emission reduction in HCU as a result of reduction in heater fuel consumption due to increased reactor column temperature ($RE_{HCUI,p}$)

Option A1: Where data on daily feed input and fossil fuel consumption for the historical three-year period is available.

Step A1-1: Obtain data on daily feed input to reactor in HCU ($FI_{HCUR,d}$) and fossil fuel consumption in HCU reactor heater ($FC_{HCUR,i,d}$) for the three years preceding introduction of APC or (if APC is not yet introduced) three years up to the period not earlier than 6 months before submission of the draft PDD to the secretariat. Convert $FC_{HCUR,i,d}$ into energy consumption $EC_{HCUR,d}$ by multiplying by net calorific value of fossil fuel type *i* (NCV_i), as follows:

 $EC_{HCUR,d} = \sum_{i} (FC_{HCUR,i,d} \times NCV_i)$ (1)

Where

$EC_{HCUR_{1}d}$	=	Energy consumption of fuel i on day d during the historical three-year
		period in HCU reactor heater. [GJ]
$FC_{HCUR,i,d}$	=	Daily consumption of fossil fuel type <i>i</i> on day <i>d</i> during the historical three-
		year period in HCU reactor heater. [mass or volume unit]
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]

Step A1-2: Plot the data with daily feed input in day *d* during the historical period ($FI_{HCUR,d}$: mass or volume unit) on the *x*-axis and $EC_{HCUR,d}$ on the *y*-axis. Omit data obtained during periods of startup, shutdown, maintenance (defined as periods where daily consumption of feed input is less than 50% of its daily rated capacity), or malfunction of equipment or measurement device.

Perform a linear regression analysis with y-intercept. If the regression coefficient R^2 of the

plotted data is smaller than 0.49, omit statistical outliers with a plot outside 2 times the standard deviation from the regression line.

Repeat the process until the R^2 of the plotted data is larger than 0.49. Perform a linear regression analysis with the remaining data to derive a linear regression equation y = ax + b where variable y is the energy consumption of the process (in GJ), variable x is the daily feed input (tonnes or other appropriate mass or volume unit), and variable a is the specific energy consumption of process per feed. If the R^2 of the plotted data remain lower than 0.49, then the methodology is not applicable.

Step A1-3: Obtain reference emissions by the following equation.

$RE_{HCU1,p} = EF_{HCUR,p} \times \sum_{d} (a \times FI_{HCUR,d,p} + b) \frac{(a \times FI_{HCUR,p} + b)}{(a \times FI_{HCUR,p} + b)}$				
$= EF_{HCUB n} \times \{$	$(a \times FI_{HCUI})$	$(a \times FI_{HCUR,2,p} + b) + (a \times FI_{HCUR,2,p} + b) + \cdots$		
		$CUR, D_{HCUR} - 1, p + b) + (a \times FI_{HCUR, D_{HCUR}, p} + b) $		
	,			
$= EF_{HCUR,p} \times \Big($	$a \times \sum_{d} FI_{H}$	$D_{CUR,d,p} + b \times D_{HCUR,p}$		
$= EF_{HCUR,p} \times ($	$a \times FI_{HCUR}$	$(p + b \times D_{HCUR,p})$ –		
(2)				
and				
$EF_{HCUR,p} = \frac{\sum_{i} (F_{i})}{\sum_{j=1}^{n}}$	FC _{HCUR,i,p} ×NC hi(FC _{HCUR,i,p} ×	$\frac{V_i \times EF_i)}{NCV_i}$		
(3)				
Where				
$RE_{HCU1,p}$	=	Reference emissions to calculate emission reductions in HCU as		
neer,p		a result of reduction in fuel consumption due to increased		
		column temperature $-during the period p. [tCO_2/p]$		
a	=	Constant (specific emission factor) obtained by the regression analysis as per step A1-2. [GJ/mass or volume unit]		
b	=	Constant (y-intercept) obtained by the regression analysis as per		
-		step A1-2. [GJ/d]		
<u>FI_{HCUR,d,p}</u>	≡	Feed input to HCU reactor on day d during the period p. [mass		
FL	_	or volume unit/d] Feed input to HCU reactor during the period n [mass or volume		
FI _{HCUR,p}	=	Feed input to HCU reactor during the period <i>p</i> . [mass or volume unit/ p]		
<u>D_{HCUR,p}</u>	Ξ	Number of day(s) d recorded for feed input to HCU reactor		
		during the period p. [d/p]		
$EF_{HCUR,p}$	=	Weighted average CO_2 emission factor of fossil fuel consumed		
$FC_{HCUR,i,p}$	=	in HCU reactor heater during the period p . [tCO ₂ /GJ] Consumption of fossil fuel type i during the period p in HCU		
I CHCUK, I, p		consumption of fossil fuel type i during the period p in field		

		reactor heater. [mass or volume unit/p]
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]
EF_i	=	CO_2 emission factor of fossil fuel <i>i</i> . [t CO_2/GJ]

During the period p, only the days where daily consumption of feed input is equal to or more than 50% of its daily rated capacity is eligible.

Option A2: Where data for the historical three-year data cannot be obtained, $RE_{HCU1,p}$ is derived by the following procedure.

Step A2-1: Obtain data on hourly feed input in HCU and fossil fuel consumption in HCU heater without installation of APC for a period of thirty consecutive operating days, taken not more than one year after turnaround. Obtain data on hourly feed input and energy consumption. Conduct a campaign if necessary.

Step A2-2: Derive a linear regression equation using the method described in step A1-2 but using the hourly data during the thirty consecutive operating days obtained in step A2-1.

Step A2-3: Calculate $RE_{HCU1,p}$ using the equation described in step A1-3 but using the regression parameters obtained in step A2-2 and monitored data of hourly feed input and number of hour(s) recorded for feed input to HCU reactor.

B. Reference emissions to calculate emission reduction in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure ($RE_{HCU2,p}$)

Option B1: Where data on daily feed input to debutanizer and fossil fuel consumption for the historical three-year period is available.

Step B1-1: Obtain data on daily feed input in HCU debutanizer ($FI_{HCUD,d}$) and fossil fuel consumption at debutanizer reboiler in HCU ($FC_{HCUD,i,d}$) for the three years preceding introduction of APC or (if APC is not yet introduced) three years up to the period not earlier than 6 months before submission of the draft PDD to the secretariat. Convert $FC_{HCUD_i,d}$ into energy consumption $EC_{HCUD,d}$ by multiplying by net calorific value of fossil fuel type *i* (NCV_i), as follows:

 $EC_{HCUD,d} = \sum_{i} (FC_{HCUD,i,d} \times NCV_i)$ (4)

Where

$EC_{HCUD,d}$	=	Energy consumption $\frac{d}{dt} = \frac{1}{dt}$ on day d during the historical three-year
		period at HCU debutanizer reboiler. [GJ]
$FC_{HCUD,i,d}$	=	Daily consumption of fossil fuel type <i>i</i> on day <i>d</i> during the historical three-
		year period at HCU debutanizer reboiler. [mass or volume unit]
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]

Step B1-2: Plot the data with daily feed input in day *d* during the historical period ($FI_{HCUD,d}$: mass or volume unit) on the *x*-axis and $EC_{HCUD,d}$ on the *y*-axis. Omit data obtained during periods of startup, shutdown, maintenance (defined as periods where daily consumption of feed input is less than 50% of its daily rated capacity), or malfunction of equipment or measurement device.

Perform a linear regression analysis with y-intercept. If the regression coefficient R^2 of the plotted data is smaller than 0.49, omit statistical outliers with a plot outside 2 times the standard deviation from the regression line.

Repeat the process until the R^2 of the plotted data is larger than 0.49. Perform a linear regression analysis with the remaining data to derive a linear regression equation y = cx + d - e where variable y is the energy consumption of the process (in GJ), variable x is the daily feed input (tonnes or other appropriate mass or volume unit), and variable c is the specific energy consumption of process per feed. If the R^2 of the plotted data remain lower than 0.49, then the methodology is not applicable.

Step B1-3: Obtain reference emissions by the following equation.

 $\begin{aligned} RE_{HCU2,p} &= EF_{HCUD,p} \times \sum_{d} (c \times FI_{HCUD,d,p} + e) \frac{(c \times FI_{HCUD,p} + d)}{(c \times FI_{HCUD,p} + d)} \\ &= EF_{HCUD,p} \times \left\{ (c \times FI_{HCUD,1,p} + e) + (c \times FI_{HCUD,2,p} + e) + \cdots + (c \times FI_{HCUD,D_{HCUD} - 1,p} + e) + (c \times FI_{HCUD,D_{HCUD,p}} + e) \right\} \\ &= EF_{HCUD,p} \times \left(c \times \sum_{d} FI_{HCUD,d,p} + e \times D_{HCUD,p} \right) \\ &= EF_{HCUD,p} \times (c \times FI_{HCUD,p} + e \times D_{HCUD,p}) - \end{aligned}$

(5)		
and		
	$\nabla (E)$	
$EF_{HCUD,p} =$	$\frac{\Sigma_i(F)}{\Sigma_i}$	$\frac{C_{HCUD,i,p} \times NCV_i \times EF_i)}{(FC_{HCUD,i,p} \times NCV_i)} $
		inr
(6)		
Where		
$RE_{HCU2,p}$	=	Reference emissions to calculate emission reductions in HCU as a result of
		reduction in reboiler fuel consumption in debutanizers due to reduced
		variability of column top pressure and lower the pressure during the period p . [tCO ₂ /p]
с	=	Constant (specific emission factor) obtained by the regression analysis as
		per step B1-2. [GJ/mass or volume unit]
<u>4e</u>	=	Constant (y-intercept) obtained by the regression analysis as per step B1-
EI	_	2. [GJ/d] Food input to HCU debutenizer on day d during the period n [mass or
<u>FI_{HCUD,d,p}</u>	Ξ	Feed input to HCU debutanizer on day <i>d</i> during the period <i>p</i> . [mass or volume unit/d]
FI _{HCUD,p}	=	Feed input to HCU debutanizer during the period <i>p</i> . [mass or volume
1		unit/p]
<u> <i>D</i></u> <i>нсир</i>	Ξ	Number of day(s) <i>d</i> recorded for feed input to HCU debutanizer during the
$EF_{HCUD,p}$	=	<u>period <i>p</i>. [d/p]</u> Weighted average CO ₂ emission factor of fossil fuel consumed in HCU
LI HCUD,p	_	debutanizer reboiler during the period p . [tCO ₂ /GJ]
$FC_{HCUD,i,p}$	=	Consumption of fossil fuel type i during the period p in HCU debutanizer
		reboiler. [mass or volume unit/p]
NCV _i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]
EF_i	=	CO_2 emission factor of fossil fuel <i>i</i> . [t CO_2/GJ]
During the p	perio	d p , only the days where daily consumption of feed input is equal to or more

than 50% of its daily rated capacity is eligible.

Option B2: Where data for the historical three-year data cannot be obtained, $RE_{HCU2,p}$ is derived by the following procedure.

Step B2-1: Obtain data on hourly feed input in HCU and fossil fuel consumption in HCU reboiler without installation of APC for a period of thirty consecutive operating days, taken not more than one year after turnaround. Obtain data on hourly feed input and energy consumption. Conduct a campaign if necessary.

Step B2-2: Derive a linear regression equation using the method described in step B1-2 but using the hourly data during the thirty consecutive operating days obtained in step B2-1.

Step B2-3: Obtain reference emissions using the equation described in step B1-3 but using the regression parameters obtained in step B2-2 and monitored data of hourly feed input and number of hour(s) recorded for feed input to HCU debutanizer.

C. Reference emissions to calculate emission reduction in HPU as a result of reduction in hydrogen demand in HCU ($RE_{HPU1,p}$)

Option C1: Where data on daily feed input and hydrogen consumption in HCU, hydrogen production and fuel consumption in HPU for the historical three-year period is available.

Step C1-1: Obtain data on daily hydrogen consumption in HCU ($HC_{HCU,d}$), daily feed input in HCU reactor ($FI_{HCUR,d}$), daily hydrogen production at HPU ($HP_{HPU,d}$), fossil fuel consumption in HPU ($FC_{HPU,i,d}$) for the three years preceding introduction of APC or (if APC is not yet introduced) three years up to the period not earlier than 6 months before submission of the draft PDD to the secretariat. Convert $FC_{HPU,i,d}$ into energy consumption $EC_{HPU,d}$ by multiplying by net calorific value of fossil fuel type *i* (NCV_i), as follows:

$$EC_{HPU,d} = \sum_{i} (FC_{HPU,i,d} \times NCV_{i})$$
(7)

Where

$EC_{HPU_{d}}$	=	Energy consumption of fuel i on day d during the historical three-year
		period in HPU reformer heater. [GJ]
$FC_{HPU,i,d}$	=	Daily consumption of fossil fuel type <i>i</i> on day <i>d</i> during the historical three-
		year period in HPU reformer heater. [mass or volume unit]
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]

Step C1-2: Regression analysis (energy consumption in HPU per hydrogen production) Plot the data with $HP_{HPU,d}$ (Nm³) on the *x*-axis and $EC_{HPU,d}$ (GJ) on the *y*-axis. Omit data obtained during periods of startup, shutdown, maintenance (defined as periods where daily consumption of feed input is less than 50% of its daily rated capacity), or malfunction of equipment or measurement device.

Perform a linear regression analysis with y-intercept. If the regression coefficient R^2 of the plotted data is smaller than 0.49, omit statistical outliers with a plot outside 2 times the standard deviation from the regression line.

Repeat the process until the R^2 of the plotted data is larger than 0.49. Perform a linear regression analysis with the remaining data to derive a linear regression equation y = ex-fx + f-g where variable y is the $EC_{HPU,d}$ and variable x is $HP_{HPU,d}$ (in Nm³), e-f is the specific energy consumption of process per hydrogen production. If the R^2 of the plotted data remain lower than 0.49, then the methodology is not applicable.

Step C1-3: Regression analysis (hydrogen consumption in HCU per feed input)

Plot the data with $FI_{HCUR,d}$ (mass or volume unit) on the *x*-axis and $HC_{HCU,d}$ (Nm³) on the *y*-axis. Omit data obtained during periods of startup or maintenance (defined as periods where daily consumption of feed input is less than 50% of its daily rated capacity, or malfunction of equipment or measurement device. Perform a linear regression analysis with *y*-intercept. If the regression coefficient R^2 of the plotted data is smaller than 0.49, omit statistical outliers with a plot outside 2 times the standard deviation from the regression line. Repeat the process until the R^2 of the plotted data is larger than 0.49. Perform a linear regression analysis with the remaining data to derive a linear regression equation y = gx - hx + h - j where variable *y* is the hydrogen consumption in HCU (in Nm³), variable *x* is the daily feed input (tonnes or other appropriate mass or volume unit), *g*-*h* is the specific hydrogen consumption of process per feed. If the R^2 of the plotted data remain lower than 0.49, then the methodology is not applicable.

Step C1-4: Obtain reference emissions by the following equation.

$$\begin{split} RE_{HPU1,p} &= EF_{HPU,p} \times \sum_{a} \{f \times (h \times FI_{HCUR,d,p} + j) + g\} \{e \times (g \times FI_{HCUR,p} + h) + f\} \\ &= EF_{HPU,p} \times [\{f \times (h \times FI_{HCUR,1,p} + j) + g\} + \{f \times (h \times FI_{HCUR,2,p} + j) + g\} + \cdots \\ &+ \{f \times (h \times FI_{HCUR,D_{HCUR}-1,p} + j) + g\} \\ &+ \{f \times (h \times FI_{HCUR,D_{HCUR,p}} + j) + g\}] \\ &= EF_{HPU,p} \times \{f \times h \times \sum_{a} FI_{HCUR,d,p} + (f \times j + g) \times D_{HCUR,p}\} \\ &= EF_{HPU,p} \times \{f \times h \times FI_{HCUR,p} + (f \times j + g) \times D_{HCUR,p}\} - (8) \\ &\text{and} \\ EF_{HPU,p} &= \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i)} - (6) \\ &= EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)}{\sum_{i} (FC_{HPU,i,p} \times NCV_i \times EF_i)} + (F \times FC_{HPU,i,p} \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p}) + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i,p} \times EF_{HPU,p} + (F \times FC_{HPU,i$$

(9)

Where		
$RE_{HPU1,p}$	=	Reference emissions to calculate emission reductions in HPU as a result of
		reduction in hydrogen demand in HCU during the period p . [tCO ₂ /p]
<u>ef</u>	=	Constant (specific energy consumption per hydrogen production) obtained
		by the regression analysis as per step C1-2. [GJ/-Nm ³]
fg	=	Constant (y-intercept) obtained by the regression analysis as per step C1-2.
		[GJ <u>/d]</u>
<u> 8h</u>	=	Constant (specific hydrogen consumption per feed input) obtained by the
		regression analysis as per step C1-3. [Nm ³ /mass or volume unit]
<u>hj</u>	=	Constant (y-intercept) obtained by the regression analysis as per step C1-3.
		$[Nm^3/d]$
<u>FI_{HCUR,d,p}</u>	Ξ	Feed input to HCU reactor on day d during the period p. [mass or volume
		<u>unit/d]</u>
FI _{HCUR,p}	=	Feed input to HCU reactor during the period p . [mass or volume unit/p]
$\underline{D}_{HCUR,p}$	Ξ	Number of day(s) d recorded for feed input to HCU reactor during the
		period p. [d/p]
$EF_{HPU,p}$	=	Weighted average CO ₂ emission factor of fossil fuel consumed in HPU
		during the period p. [tCO ₂ /GJ]
$FC_{HPU,i,p}$	=	Consumption of fossil fuel type i during the period p in HPU. [mass or
		volume unit/p]
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]
EF_i	=	CO_2 emission factor of fossil fuel <i>i</i> [tCO ₂ /GJ]
Desiling (here		

During the period p, only the days where daily consumption of feed input to reactor is equal to or more than 50% of its daily rated capacity is eligible.

Option C2: Where data for the historical three-year data cannot be obtained, $RE_{HPUI,p}$ is derived by the following procedure.

Step C2-1: Obtain data on hourly hydrogen consumption in HCU, hourly feed input in HCU reactor, hourly hydrogen production at HPU, fossil fuel consumption in HPU without the introduction of APC for a period of thirty consecutive operating days, taken not more than one year after turnaround. Obtain data on hourly feed input and energy consumption. Conduct a campaign if necessary.

Step C2-2: Regression analysis (energy consumption in HPU per hydrogen production) Derive a linear regression equation to obtain the parameters e_{-f} and f_{-g} using the method described in step C1-2, based on the data obtained in step C2-1.

Step C2-3: Regression analysis (hydrogen consumption in HCU per feed input) Derive a linear regression equation to obtain the parameters g-h and h-j using the method described in step C1-3, based on the data obtained in step C2-1. **Step C2-4:** Obtain reference emissions using the equation described in step C1-4 but using the regression parameters obtained in steps C2-2 and C2-3 and monitored data of hourly feed input and number of hour(s) recorded for feed input to HCU reactor.

2. Installation of APC in HPU

D. Reference emissions to calculate emission reduction in HPU as a result of improved efficiency of hydrogen production $(RE_{HPU2,p})$

Option D1: Where data on daily hydrogen production and fuel consumption in HPU for the historical three-year period is available.

Step D1-1 : Calculation of specific energy consumption of hydrogen production. See steps C1-1 and C1-2. Note that it is not necessary to obtain daily hydrogen consumption in HCU ($HC_{HCU,d}$) and daily feed input in HCU reactor ($FI_{HCUR,d}$) for the purpose of step D1-1.

Step D1-2: Calculation of reference emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production.

 $\begin{aligned} RE_{HPU2,p} &= EF_{HPU,p} \times \sum_{d} (f \times HP_{HPU,d,p} + g) \frac{(e \times HP_{HPU,p} + f)}{(e \times HP_{HPU,p} + f)} \\ &= EF_{HPU,p} \times \left\{ (f \times HP_{HPU,1,p} + g) + (f \times HP_{HPU,2,p} + g) + \cdots + (f \times HP_{HPU,D_{HPU} - 1,p} + g) + (f \times HP_{HPU,D_{HPU,p}} + g) \right\} \\ &= EF_{HPU,p} \times (f \times \sum_{d} HP_{HPU,d,p} + g \times D_{HPU,p}) \\ &= EF_{HPU,p} \times (f \times HP_{HPU,p} + g \times D_{HPU,p}) \\ (10) \end{aligned}$

And $EF_{HPU,p} = \frac{\sum_{i} (FC_{HPU,i,p} \times NCV_{i} \times EF_{i})}{\sum_{i} (FC_{HPU,i,p} \times NCV_{i})}$ (11)

Where

 $RE_{HPU2,p}$ = Reference emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production during the

		period p. [t-CO ₂ /p]
<u>ef</u>	=	Constant (specific energy consumption per hydrogen production) obtained by the regression analysis as per step C1-2. [GJ/-Nm ³]
<u>fg</u>	=	Constant (y-intercept) obtained by the regression analysis as per step
		C1-2. [GJ <u>/d]</u>
$\underline{HP}_{HPU,d,p}$	Ξ	<u>Hydrogen production on day <i>d</i> during the period <i>p</i> in HPU. [Nm³/d]</u>
$HP_{HPU,p}$	=	Hydrogen production during the period p in HPU. [Nm ³ /p]
$\underline{D}_{HPU,p}$	Ξ	Number of day(s) d recorded for hydrogen production during the
		period p. [d/p]
$EF_{HPU,p}$	=	Weighted average CO ₂ emission factor of fossil fuel consumed in
		HPU during the period p . [tCO ₂ /GJ]

During the period p, only the days where daily consumption of feed input to reactor is more than 50% of its daily rated capacity is eligible.

Option D2: Where data for the historical three-year data cannot be obtained, $RE_{HPU2,p}$ is derived by the following procedure.

Step D2-1 : Calculation of specific energy consumption of hydrogen production.

Derive a linear regression equation to obtain the parameters e and f using the method described in step C1-2, based on the data obtained in step C2-1.

Step D2-2: Calculation of reference emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production.

Obtain reference emissions using the equation described in step C1-2 but using the regression parameters obtained in steps D2-1 and monitored data of hourly hydrogen production and number of hour(s) recorded for hydrogen production.

G. Calculation of project emissions

Project emissions are calculated as follows:

1. Installation of APC in HCU

A. Project emissions to calculate emission reduction in HCU as a result of reduction in heater fuel consumption due to increased reactor column temperature ($PE_{HCUL,p}$)

 $PE_{HCU1,p}$ is calculated as follows:

$$PE_{HCU1,p} = \sum_{i} (FC_{HCURi,p} \times NCV_i \times EF_i)$$
(12)

Where

PE _{HCU1,p}	=	Project emissions to calculate emission reductions in HCU as a result of	
		reduction in fuel consumption due to increased column temperature	
		during the period p. $[tCO_2/p]$	
$FC_{HCUR,i,p}$	=	Consumption of fossil fuel i during the period p in HCU reactor heater.	
		[mass or volume unit]	
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> .[GJ/mass or volume unit]	
EF_i	=	CO_2 emission factor of fossil fuel <i>i</i> [tCO ₂ /GJ]	

During the period p, only the days where daily consumption of feed input to reactor is more than 50% of its daily rated capacity is eligible.

B. Project emissions to calculate emission reduction in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure ($PE_{HCU2,p}$) $PE_{HCU2,p}$ is calculated as follows:

$$PE_{HCU2,p} = \sum_{i} (FC_{HCUD,i,p} \times NCV_{i} \times EF_{i})$$

(13)

Where

$PE_{HCU2,p}$	=	Project emissions to calculate emission reductions in HCU as a result of
		reduction in reboiler fuel consumption in debutanizers due to reduced
		variability of column top pressure and lower the pressure during the period
		$p. [tCO_2/p]$
$FC_{HCUD,i,p}$	=	Consumption of fossil fuel type i during the period p in HCU debutanizer
		reboiler. [mass or volume unit]
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]
EF_i	=	CO_2 emission factor of fossil fuel <i>i</i> . [t CO_2/GJ]

During the period p, only the days where daily consumption of feed input to debutanizer is more than 50% of its daily rated capacity is eligible.

C. Project emissions to calculate emission reduction in HPU as a result of reduction in hydrogen demand in HCU ($PE_{HPU1,p}$)

 $PE_{HPU1,p}$ is calculated as follows:

$$PE_{HPU1,p} = EF_{HPU,p} \times \sum_{d} (f \times HC_{HCU,d,p} + g) \frac{(e \times HC_{HCU,p} + f)}{(e \times HC_{HCU,p} + f)}$$

$$= EF_{HPU,p} \times \{ (f \times HC_{HCU,1,p} + g) + (f \times HC_{HCU,2,p} + g) + \cdots + (f \times HC_{HCU,D_{HCU}-1,p} + g) + (f \times HC_{HCU,D_{HCU},p} + g) \}$$

$$= EF_{HPU,p} \times \left(f \times \sum_{d} HC_{HCU,d,p} + g \times D_{HCU,p} \right)$$

$$= EF_{HPU,p} \times (f \times HC_{HCU,p} + g \times D_{HCU,p})$$

(14)

Where		
PE _{HPU1,p}	=	Project emissions to calculate emission reductions in HPU as a result of reduction in hydrogen demand in HCU during the period p . [tCO ₂ /p]
<u>ef</u>	=	Constant (specific energy consumption per hydrogen production) obtained by the regression analysis as per step C1-2. [GJ/-Nm ³]
fg	=	Constant (y-intercept) obtained by the regression analysis as per step C1-2. $[GJ/d]$
<u>HC_{HCU,d,p}</u>	Ξ	<u>Hydrogen consumption in HCU on day d during the period p.</u> [Nm ³ /d]
$HC_{HCU,p}$	=	Hydrogen consumption in HCU during the period p. $[Nm^{3}/p]$
$\underline{D}_{HCU,p}$	Ξ	Number of day(s) d recorded for hydrogen consumption in HCU
		during the period p. [d/p]
$EF_{HPU,p}$	=	Weighted average CO_2 emission factor of fossil fuel consumed in HPU during the period <i>p</i> . [tCO ₂ /GJ]

During the period p, only the days where daily consumption of feed input to reactor is more than 50% of its daily rated capacity is eligible.

If f and g are obtained as per step C2-2, monitored data of hourly hydrogen consumption and number of hour(s) recorded for hydrogen consumption in HCU are used for the equation (14).

2. Installation of APC in HPU

D. Project emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production $(PE_{HPU2,p})$

 $PE_{HPU2,p}$ is calculated as follows:

$$PE_{HPU2,p} = \sum_{i} (FC_{HPU,i,p} \times NCV_{i} \times EF_{i})$$
(15)

Where

PE _{HPU2,p}	=	Project emissions to calculate emission reductions in HPU as a result of
		improved efficiency of hydrogen production during the period p . [tCO ₂ /p]
$FC_{HPU,i,p}$	=	Consumption of fossil fuel i during the period p in HPU. [mass or volume
		unit]
NCV_i	=	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]
EF_i	=	CO_2 emission factor of fossil fuel <i>i</i> . [tCO ₂ /GJ]
During the	perio	d p, only the days where daily consumption of feed input to reactor is more

than 50% of its daily rated capacity is eligible.

H. Calculation of emissions reductions

Emission reductions are calculated as follows:

 $ER_{p} = (RE_{HCU1,p} - PE_{HCU1p}) + (RE_{HCU2,p} - PE_{HCU2p}) + (RE_{HPU1,p} - PE_{HPU1p}) + (RE_{HPU2,p} - PE_{HPU2p})$ (16)

Where

Where		
ER_p	=	Emission reductions during the period p . [tCO ₂ /p]
RE _{HCU1,p}	=	Reference emissions to calculate emission reduction in HCU as a result of reduction in fuel consumption due to increased reactor column temperature during the period p . [tCO ₂ /p]
PE _{HCU1,p}	=	Project emissions to calculate emission reduction in HCU as a result of reduction in fuel consumption due to increased reactor column temperature during the period p . [tCO ₂ /p]
RE _{HCU2,p}	=	Reference emissions to calculate emission reduction in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure during the period p . [tCO ₂ /p]
PE _{HCU2,p}	=	Project emissions to calculate emission reduction in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure during the period p . [tCO ₂ /p]
$RE_{HPU1,p}$	=	Reference emissions to calculate emission reduction in HPU as a result of reduction in hydrogen demand in HCU during the period p . [tCO ₂ /p]
$PE_{HPU1,p}$	=	Project emissions to calculate emission reduction in HPU as a result of reduction in hydrogen demand in HCU during the period p . [tCO ₂ /p]
RE _{HPU2,p}	=	Reference emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production during the period p . [tCO ₂ /p]
$PE_{HPU2,p}$	=	Project emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production during the period p . [tCO ₂ /p]

I. Data and parameters fixed <i>ex ante</i>					
The source of each data and parameter fixed <i>ex ante</i> is listed as below.					
Parameter	Description of data	Source			
$FC_{HCUR,i,d}$	Daily consumption of fossil fuel type <i>i</i>	Plant-specific record.			
	on day d during the historical three-year				

	period at reactor heater in HCU. [mass	
	or volume unit <u>/d</u>]	
NCVi	Net calorific value of fossil fuel type <i>i</i> . [GJ/mass or volume unit]	 In the order of preference: a) values provided by the fuel supplier; b) measurement by the project participants; c) regional or national default values; d) IPCC default value; provided in table 1.2 of Ch.1 Vol.2 of 2006 IPCC Guidelines on National GHC Inventories. Lowe value is applied.
FI _{HCUR,d}	Daily feed input in day <i>d</i> during the historical period in HCU reactor. [mass or volume unit/d]	Plant-specific record.
EFi	CO ₂ emission factor of fossil fuel <i>i</i> . [tCO ₂ /GJ]	 In the order of preference a) values provided by the fuel supplier; b) measurement by th project participants; c) regional or national default values; d) IPCC default value provided in table 1.4 of Ch.1 Vol.2 of 2000 IPCC Guidelines on National GHC Inventories. Lowe value is applied.
FI _{HCUD,d}	Daily feed input in day <i>d</i> during the historical period at debutanizer in HCU. [mass or volume unit/d]	Plant-specific record.
FC _{HCUD,i,d}	 Daily consumption of fossil fuel type <i>i</i> on day <i>d</i> during the historical three-year period in HCU debutanizer reboiler. [mass or volume unit/d] 	Plant-specific record.
HC _{HCU,d}	Daily hydrogen consumption at HCU on day d during the historical three-year period. [Nm ³ /d]	Plant-specific record.
HP _{HPU,d}	Daily hydrogen production at HPU on day <i>d</i> during the historical three-year	Plant-specific record.

I

	period. [Nm ³ /d]	
$FC_{HPU,i,d}$	Daily consumption of fossil fuel type <i>i</i>	Plant-specific record.
	on day d during the historical three-year	
	period in HPU. [mass or volume unit/d]	
a, b, c, d, e, f, g, h <u>, j</u>	Parameters derived as a result of linear	Calculated according to
	regression analyses.	the procedure described in section F2.

History of the document

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Version	Date	Contents revised
02.1	<u>9 May 2019</u>	 <u>Revisions to:</u> <u>Correct equations and add explanation to calculate the</u> original equations appropriately; and <u>Change editorially.</u>
02.0	04 December 2017	 JC7, Annex 2 Revisions to: Remove descriptions of a condition in Step A1-2, Step B1-2 and Step C1-2. Change the definition of the parameter that corresponds to Equation (14) to keep consistency with the definition used in the previous equation.
01.0	18 May 2015	JC4, Annex 1 Initial approval.

Monitoring Plan Sheet (Input Sheet) [Attachment to Project Design Document]

(a) Monitoring point No.	(b) Parameters	(c) Description of data	(d) Estimated Values	(e) Units	(f) Monitoring option	(g) Source of data	(h) Measurement methods and procedures	(i) Monitoring frequency	(j) Other comme
(1)	Fl _{HCURp}	Feed input to HCU reactor during the period p.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(2)	D _{HCUR,p}	Number of day(s) d recorded for feed input to HCU reactor during the period p .		d/p	n/a	n/a	The number of day(s) is counted when feed is input to HCU reactor and its amount is recorded properly.	Once after the period <i>p</i>	If Option or C2 is selected input number hour(s) [h/p].
(3)	FC _{HCUR,gas,p}	Consumption of natural gas during the period <i>p</i> in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); - Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; - In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(4)	FC _{HCUR,diesel,p}	Consumption of diesel oil during the period <i>p</i> in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(5)	FC _{HCUR,HFO,p}	Consumption of HFO during the period ρ in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(6)	FC _{HCUR.i.p}	Consumption of other fuel <i>i</i> during the period ρ in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(7)	Fl _{HCUD,p}	Feed input to HCU debutanizer during the period <i>p</i> .		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(8)	D _{HCUD,p}	Number of day(s) <i>d</i> recorded for feed input to HCU debutanizer during the period <i>p</i> .		d/p	n/a	n/a	The number of day(s) is counted when feed is input to HCU debutanizer and its amount is recorded property.	Once after the period <i>p</i>	If Optio is selec input number hour(s) [h/p].
(8 9)	FC _{HCUD,ges,p}	Consumption of natural gas during the period <i>p</i> in HCU debutanizer reboiler.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	

(8 10)	FC _{HCUD,diesel,p}	Consumption of diesel oil during the period <i>p</i> in HCU debutanizer reboiler.	mass or volume unit/p.	Option C	On-site	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); - Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are property calibrated with the ruler gauge and receiving a reasonable maintenance; - In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(101)	FC _{HCUD,HFO,p}	Consumption of HFO during the period <i>p</i> in HCU debutanizer reboiler.	mass or volume unit/p.	Option C	On-site	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(142)	FC _{HCUD.i.p}	Consumption of other fuel <i>i</i> during the period ρ in HCU debutanizer reboiler.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); - Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; - In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(123)	FC _{HPU,gas,p}	Consumption of natural gas during the period <i>p</i> in HPU.	mass or volume unit/p.	Option C	On-site	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(134)	FC _{HPU,diesel,p}	Consumption of diesel oil during the period <i>p</i> in HPU.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); - Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; - In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(145)	FC _{HPU,HFO,P}	Consumption of HFO during the period p in HPU.	mass or volume unit/p.	Option C	On-site	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(156)	FC _{HPU.ip}	Consumption of other fuel i during the period p in HPU.	mass or volume unit/p.	Option C	On-site	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); - Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; - In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(1 6 7)	HP _{HPU,p}	Hydrogen production during the period <i>p</i> in HPU.	Nm ³ /p	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are property calibrated with the ruler gauge and receiving a reasonable maintenance; In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in- house rules	
(18)	D _{HPU,p}	Number of day(s) <i>d</i> recorded for hydrogen production during the period <i>p</i> .	d/p	n/a	n/a	The number of day(s) is counted when hydrogen is produced and its amount is recorded properly.	Once after the period <i>p</i>	If Option D2 is selected, input number of hour(s) [h/p]

(1 79)		Hydrogen consumption in HCU during the period <i>p</i> .	Nm³/p	Option C	On-site measurem ents.	have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices	Periodically, as specified according to national or in- house rules	
(20)	D _{HCU,p}	Number of day(s) <i>d</i> recorded for hydrogen consumption in HCU during the period <i>p</i> .	d/p	n/a	n/a		Once after the period <i>p</i>	If f and g are obtained as per step C2-2, input number of hour(s) [h/p]

(a)	(b)	nte (c)	(d)	(e)	(f)
Parameters	Description of data	Estimated Values	Units	Source of data	Other comments
3	Constant (specific emission factor) obtained by the regression analysis as per step A1-1-A1-2 or A2-1-A2-2.	Valuou	GJ/mass or volume unit	Calculated according to the procedure described in section F2.	
)	Constant (y-intercept) obtained by the regression analysis as per step A1-1-A1-2 or A2-1-A2-2.		GJ /d	Calculated according to the procedure described in section F2.	If Option A2 is selecte unit is [GJ/h].
;	Constant (specific emission factor) obtained by the regression analysis as per step B1-1-B1-2 or B2-1-B2-2.		GJ/mass or volume unit	Calculated according to the procedure described in section F2.	
łe	Constant (<i>y</i> -intercept) obtained by the regression analysis as per step B1-1-B1-2 or B2-1-B2-2.		GJ /d	Calculated according to the procedure described in section F2.	If Option B2 is selecte unit is [GJ/h].
∍f	Constant (specific energy consumption per hydrogen production) obtained by the regression analysis as per step C1- 1-C1-2 or C2-1-C2-2.		GJ/Nm ³	Calculated according to the procedure described in section F2.	
ġ	Constant (<i>y</i> -intercept) obtained by the regression analysis as per step C1-1-C1-2 or C2-1-C2-2.		GJ /d	Calculated according to the procedure described in section F2.	If Option C2 is selecte unit is [GJ/h].
₹h	Constant (specific hydrogen consumption per fresh feed input) obtained by the regression analysis as per step C1-1-C1-3 or C2-1-C2-3.		Nm ³ /mass or volume unit	Calculated according to the procedure described in section F2.	
÷j	Constant (y-intercept) obtained by the regression analysis as per step C1-1-C1-3 or C2-1-C2-3.		Nm³/d	Calculated according to the procedure described in section F2.	If Option C2 is selecte unit is [Nm ³ /h].
VCV _{gas}	Net calorific value of natural gas		GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2006 IPCC Guidelines on National GHG Inventories.	
VCV _{diesel}	Net calorific value of diesel		GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2007 IPCC Guidelines on National GHG Inventories.	
NCV _{HFO}	Net calorific value of residual oil		GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2008 IPCC Guidelines on National GHG Inventories.	
NCV _i	Net calorific value of any other fuel used		GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2009 IPCC Guidelines on National GHG Inventories.	
EF _{gas}	Emission factor of natural gas		t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2010 IPCC Guidelines on National GHG Inventories.	
EF _{diesel}	Emission factor of diesel		t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2011 IPCC Guidelines on National GHG Inventories.	
EF _{HFO}	Emission factor of residual oil		t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2012 IPCC Guidelines on National GHG Inventories.	
F,	Emission factor of any other fuel used		t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2013 IPCC Guidelines on National GHG Inventories.	

Table3: Ex-ante estimation of CO₂ emission reductions CO₂ emission reductions #DIV/01 tCO₂/p

 [Monitoring option]

 Option A
 Based on public data which is measured by entities other than the project participants (Data used: publicly recognized data such as statistical data and specifications)

 Option B
 Based on the amount of transaction which is measured directly using measuring equipments (Data used: commercial evidence such as invoices)

 Option C
 Based on the actual measurement using measuring equipments (Data used: measured values)

Monitoring Plan Sheet (Calculation Process Sheet) [Attachment to Project Design Document]

Calculations for emission reductions	Fuel type	Value	Units	Paramet
Emission reductions during the period <i>p</i>		#DIV/0!	tCO ₂ /p	ERp
Selected default values, etc.				
Net calorific value of natural gas	natural gas	46.5	GJ/mass or volume unit	NCVga
Net calorific value of diesel oil	diesel oil	41.4	GJ/mass or volume unit	NCV _{dies}
Net calorific value of residual oil	residual oil	39.8	GJ/mass or volume unit	NCV _{HF}
Net calorific value of any other fuel	any other fuel	39.8	GJ/mass or volume unit	NCVi
Emission factor of natural gas	natural gas	0.0543	tCO ₂ /GJ	EFgas
Emission factor of diesel oil	diesel oil	0.0726	tCO ₂ /GJ	EF _{diese}
Emission factor of residual oil	residual oil	0.0755	tCO ₂ /GJ	EF _{HFC}
Emission factor of any other fuel	any otner fuel	0.0755	tCO ₂ /GJ	EFi
Weighted average CO_2 emission factor of fossil fuel consumed in HCU reactor heater during the period <i>p</i> .	N/A	#DIV/0!	tCO ₂ /GJ	EF _{HCUF}
Weighted average CO_2 emission factor of fossil fuel consumed in HCU debutanizer reboiler during the period p .	N/A	#DIV/0!	tCO ₂ /GJ	EFHCUE
Weighted average CO_2 emission factor of fossil fuel consumed in HPU during the period p .	N/A	#DIV/0!	tCO ₂ /GJ	EF _{HPU,}
Calculations for reference emissions				
Reference emissions during the period <i>p</i>		#DIV/0!	tCO ₂ /p	REp
Reference emissions to calculate emission reductions in HCU as a result of reduction in fuel consumption due to increased column temperature during the period p .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HCU1}
Reference emissions to calculate emission reductions in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure during the period p .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HCU2}
Reference emissions to calculate emission reductions in HPU as a result of reduction in hydrogen demand in HCU during the period <i>p</i> .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HPU1}
Reference emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production during the period p .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HPU2}
Calculations of the project emissions				
Project emissions during the period <i>p</i>		#DIV/0!	tCO ₂ /p	PEp
Project emissions to calculate emission reductions in HCU as a result of reduction in fuel consumption due to increased column temperature during the period p .	All fuels	0.0	tCO ₂ /p	PE _{HCU1}
Project emissions to calculate emission reductions in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure during the period p .	All fuels	0.0	tCO ₂ /p	PE _{HCU2}
Project emissions to calculate emission reductions in HPU as a result of reduction in hydrogen demand in HCU during	All fuels	#DIV/0!	tCO ₂ /p	PE _{HPU1}

Project emissions to calculate emission reductions in HPU				
as a result of improved efficiency of hydrogen production	All fuels	0.0	tCO ₂ /p	PE _{HPU2,p}
during the period <i>p</i> .				

[List of Default Values]

Net calorific value of fossil fuel		
Default net calorific value of natural gas	46.5	GJ/t
Default net calorific value of diesel oil	41.4	GJ/t
Default net calorific value of residual oil	39.8	GJ/t
Default net calorific value of any other fuel	39.8	GJ/t

CO ₂ emisson factor of fossil fuel		
Default emission factor of natural gas	0.0543	t-CO ₂ /GJ
Default emission factor of diesel oil	0.0726	t-CO ₂ /GJ
Default emission factor of residual oil	0.0755	t-CO ₂ /GJ
Default emission factor of any other fuel	0.0755	t-CO ₂ /GJ

Reference Number:

Monitoring Structure Sheet [Attachment to Project Design Document]

Responsible personnel	Role

Monitoring Report Sheet (Input Sheet) [For Verification]

(a)	(b)	tored ex post (c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)
Monitoring period	Monitoring point No.	Parameters	Description of data	Monitored Values	Units	Monitoring option	Source of data	Measurement methods and procedures	Monitoring frequency	Other comment
	(1)	FI _{HCURp}	Feed input to HCU reactor during the period p.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); - Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; - In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
	(2)	D _{HCUR,p}	Number of day(s) <i>d</i> recorded for feed input to HCU reactor during the period <i>p</i> .		d/p	n/a	n/a	The number of day(s) is counted when feed is input to HCU reactor and its amount is recorded properly.	Once after the period <i>p</i>	If Option A or C2 is selected, input number of hour(s) [h/p].
	(3)	FC _{HCUR.gas.p}	Consumption of natural gas during the period <i>p</i> in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); - Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; - In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
	(4)	FC _{HCUR,diesel,p}	Consumption of diesel oil during the period <i>p</i> in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; In case of daily tank with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
	(5)	FC _{HCUR.HFO,p}	Consumption of HFO during the period <i>p</i> in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tank with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
	(6)	FC _{HCUR.ip}	Consumption of other fuel i during the period p in HCU reactor heater.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; In case of daily tank with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
	(7)	FI _{HCUD} p	Feed input to HCU debutanizer during the period <i>p</i> .		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
	(8)	D _{HCUD,p}	Number of day(s) <i>d</i> recorded for feed input to HCU debutanizer during the period <i>p</i> .		d/p	n/a	n/a	The number of day(s) is counted when feed is input to HCU debutanizer and its amount is recorded properly.	Once after the period <i>p</i>	If Option B is selected input number of hour(s) [h/p].
	(89)	FC _{HCUD.gas.p}	Consumption of natural gas during the period p in HCU debutanizer reboiler.		mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tank with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	

(91 0)	FC _{HCUD,diesel,p}	Consumption of diesel oil during the period <i>p</i> in HCU debutanizer reboiler.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(101)	FC _{HCUD,HFO,P}	Consumption of HFO during the period ρ in HCU debutanizer reboiler.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(142)	FC _{HCUD,i,p}	Consumption of other fuel / during the period p in HCU debutanizer reboiler.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(1 23)	FC _{HPU,gas,p}	Consumption of natural gas during the period <i>p</i> in HPU.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(134)	FC _{HPU,diesel,p}	Consumption of diesel oil during the period <i>p</i> in HPU.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(145)	FC _{HPU,HFO,p}	Consumption of HFO during the period p in HPU.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(156)	FC _{HPU,i,p}	Consumption of other fuel i during the period p in HPU.	mass or volume unit/p.	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift): • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(1 67)	HP _{HPU,p}	Hydrogen production during the period <i>p</i> in HPU.	Nm ³	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	
(18)	D _{HPU,p}	Number of day(s) <i>d</i> recorded for hydrogen production during the period <i>p</i> .	d/p	n/a	n/a	The number of day(s) is counted when hydrogen is produced and its amount is recorded properly.	Once after the period <i>p</i>	If Option D2 is selected, input number of hour(s) [h/p].

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ble 2: Proje	ct-specific	parameters fix	ed ex ante			1	1	1	
	(20)	D _{HCU,p}	Number of day(s) <i>d</i> recorded for hydrogen consumption in HCU during the period <i>p</i> .	d/p	n/a	n/a	The number of day(s) is counted when hydrogen is consumed and its amount is recorded properly.	Once after the period <i>p</i>	If f and g are obtained a per step C2-2, inpu number o hour(s) [h
	(1 7 9)	НС _{нси,р}	Hydrogen consumption in HCU during the period <i>p</i> .	Nm ³	Option C	On-site measurem ents.	Use either mass or volume meters. In cases where fuel is supplied from small daily tanks, rulers can be used to determine mass or volume of the fuel consumed, with the following conditions: The rule gauge is part of the daily tank and calibrated at least once a year and have a book of control for recording the measurements (on a daily basis or per shift); • Accessories such as transducers, sonar and piezoelectronic devices are accepted if they are properly calibrated with the ruler gauge and receiving a reasonable maintenance; • In case of daily tanks with pre-heaters for heavy oil, the calibration will be made with the system at typical operational conditions.	Periodically, as specified according to national or in-house rules	

(a)	(b)	(c)	(d)	(e)	(f)
Parameters	Description of data	Estimated Values	Units	Source of data	Other comments
a	Constant (specific emission factor) obtained by the regression analysis as per step A1-1-A1-2 or A2-1-A2-2.		GJ/mass or volume unit	Calculated according to the procedure described in section F2.	
b	Constant (y-intercept) obtained by the regression analysis as per step A1-1-A1-2 or A2-1-A2-2.	0	GJ/d	Calculated according to the procedure described in section F2.	If Option A2 is selected, unit is [GJ/h].
c	Constant (specific emission factor) obtained by the regression analysis as per step B1-1-B1-2 or B2-1-B2-2.	0	GJ/mass or volume unit	Calculated according to the procedure described in section F2.	
de	Constant (y-intercept) obtained by the regression analysis as per step B1-1-B1-2 or B2-1-B2-2.	0	GJ/d	Calculated according to the procedure described in section F2.	If Option B2 is selected, unit is [GJ/h].
ef	Constant (specific energy consumption per hydrogen production) obtained by the regression analysis as per step C1- 1-C1-2 or C2-1-C2-2.		GJ/Nm ³	Calculated according to the procedure described in section F2.	
fg	Constant (y-intercept) obtained by the regression analysis as per step C1-1-C1-2 or C2-1-C2-2.	0	GJ/d	Calculated according to the procedure described in section F2.	If Option C2 is selected, unit is [GJ/h].
gh	Constant (specific hydrogen consumption per fresh feed input) obtained by the regression analysis as per step C1-1-C1-3 or C2-1-C2-3.	0	Nm3/mass or volume unit	Calculated according to the procedure described in section F2.	
hj	Constant (y-intercept) obtained by the regression analysis as per step C1-1-C1-3 or C2-1-C2-3.	0	Nm ³ /d	Calculated according to the procedure described in section F2.	If Option C2 is selected, unit is [Nm3/h].
NCV _{gas}	Net calorific value of natural gas	0.0	GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2006 IPCC Guidelines on National GHG Inventories.	
NCV _{diesel}	Net calorific value of diesel	0.0	GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2007 IPCC Guidelines on National GHG Inventories.	
NCV _{HFO}	Net calorific value of residual oil	0.0	GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2008 IPCC Guidelines on National GHG Inventories.	
NCVi	Net calorific value of any other fuel used	0.0	GJ/mass or volume unit	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2009 IPCC Guidelines on National GHG Inventories.	
EF _{gas}	Emission factor of natural gas	0.0000	t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2010 IPCC Guidelines on National GHG Inventories.	
EF _{diesel}	Emission factor of diesel	0.0000	t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2011 IPCC Guidelines on National GHG Inventories.	
EF _{HFO}	Emission factor of residual oil	0.0000	t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2012 IPCC Guidelines on National GHG Inventories.	
EF,	Emission factor of any other fuel used	0.0000	t-CO ₂ /GJ	In the order of preference, a) values provided by the fuel supplier, b) measurement by the project participants, c) regional or national default values, d) Lower value of IPCC default values provided in the table 1.2 of Ch.1 Vol.2 of 2013 IPCC Guidelines on National GHG Inventories.	

CO₂ emissi

Monitoring Period	CO ₂ emission reductions	Units				
	#DIV/0!	tCO ₂ /p				

[Monitoring option]

[womoning option]	
Option A	Based on public data which is measured by entities other than the project participants (Data used: publicly recognized data such as statistical data and specifications)
Option B	Based on the amount of transaction which is measured directly using measuring equipments (Data used: commercial evidence such as invoices)
Option C	Based on the actual measurement using measuring equipments (Data used: measured values)

Monitoring Spreadsheet: JCM_ID_AM006_ver02.1

Monitoring Report Sheet (Calculation Process Sheet) [For Verification]

alculations for emission reductions	Fuel type	Value	Units	Paramet
Emission reductions during the period <i>p</i>		#DIV/0!	tCO ₂ /p	ER _p
elected default values, etc.				
Net calorific value of natural gas	natural gas	0.0	GJ/mass or volume unit	NCVga
Net calorific value of diesel oil	diesel oil	0.0	GJ/mass or volume unit	NCV _{dies}
Net calorific value of residual oil	residual oil	0.0	GJ/mass or volume unit	NCV _{HF}
Net calorific value of any other fuel	any other fuel	0.0	GJ/mass or volume unit	NCVi
Emission factor of natural gas	natural gas	0.0000	tCO ₂ /GJ	EF _{gas}
Emission factor of diesel oil	diesel oil	0.0000	tCO ₂ /GJ	EF _{diese}
Emission factor of residual oil	residual oil	0.0000	tCO ₂ /GJ	EF _{HFC}
Emission factor of any other fuel	any otner	0.0000	tCO ₂ /GJ	EFi
Weighted average CO_2 emission factor of fossil fuel consumed in HCU reactor heater during the period <i>p</i> .	N/A	#DIV/0!	tCO ₂ /GJ	EFHCUR
Weighted average CO_2 emission factor of fossil fuel consumed in HCU debutanizer reboiler during the period p .	N/A	#DIV/0!	tCO ₂ /GJ	EFHCUE
Weighted average CO_2 emission factor of fossil fuel consumed in HPU during the period p .	N/A	#DIV/0!	tCO ₂ /GJ	EF _{HPU,}
alculations for reference emissions				
Reference emissions during the period <i>p</i>		#DIV/0!	tCO ₂ /p	REp
Reference emissions to calculate emission reductions in HCU as a result of reduction in fuel consumption due to increased column temperature during the period p .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HCU1}
Reference emissions to calculate emission reductions in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure during the period p .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HCU2}
Reference emissions to calculate emission reductions in HPU as a result of reduction in hydrogen demand in HCU during the period p .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HPU1}
Reference emissions to calculate emission reductions in HPU as a result of improved efficiency of hydrogen production during the period <i>p</i> .	All fuels	#DIV/0!	tCO ₂ /p	RE _{HPU2}
alculations of the project emissions				
Project emissions during the period <i>p</i>		#DIV/0!	tCO ₂ /p	PEp
Project emissions to calculate emission reductions in HCU as a result of reduction in fuel consumption due to increased column temperature during the period p .	All fuels	0.0	tCO ₂ /p	PE _{HCU1}
Project emissions to calculate emission reductions in HCU as a result of reduction in reboiler fuel consumption in debutanizers due to reduced variability of column top pressure and lower the pressure during the period p .	All fuels	0.0	tCO ₂ /p	PE _{HCU2}
Project emissions to calculate emission reductions in HPU as a result of reduction in hydrogen demand in HCU during	All fuels	#DIV/0!	tCO ₂ /p	PE _{HPU1}

Project emissions to calculate emission reductions in HPU				
as a result of improved efficiency of hydrogen production	All fuels	0.0	tCO ₂ /p	PE _{HPU2,p}
during the period <i>p</i> .				

[List of Default Values]

Net calorific value of fossil fuel		
Default net calorific value of natural gas	46.5	GJ/t
Default net calorific value of diesel oil	41.4	GJ/t
Default net calorific value of residual oil	39.8	GJ/t
Default net calorific value of any other fuel	39.8	GJ/t

CO ₂ emisson factor of fossil fuel		
Default emission factor of natural gas	0.0543	t-CO ₂ /GJ
Default emission factor of diesel oil	0.0726	t-CO ₂ /GJ
Default emission factor of residual oil	0.0755	t-CO ₂ /GJ
Default emission factor of any other fuel	0.0755	t-CO ₂ /GJ