

JCM Proposed Methodology Form

Cover sheet of the Proposed Methodology Form

Form for submitting the proposed methodology

Host Country	The Republic of Indonesia
Name of the methodology proponents submitting this form	Tokyo Century Corporation
Sectoral scope(s) to which the Proposed Methodology applies	3. Energy demand
Title of the proposed methodology, and version number	Installation of all-electric injection molding machine with power regeneration, Version 1.0
List of documents to be attached to this form (please check):	<input type="checkbox"/> The attached draft JCM-PDD: <input checked="" type="checkbox"/> Additional information
Date of completion	26/08/2020

History of the proposed methodology

Version	Date	Contents revised
1.0	26/08/2020	First edition

A. Title of the methodology

Installation of all-electric injection molding machine with power regeneration, Version 1.0

B. Terms and definitions

Terms	Definitions
Injection molding machine	Injection molding machine which consists of injection unit, plasticizing unit, clamping unit, and ejection unit and is used for manufacturing plastic products.
All-electric injection molding machine	Injection molding machine which is operated by electric press. All of 4 servo-motors for injection unit, plasticizing unit, clamping unit, and ejection unit are directly electrically driven. All-electric injection molding machine is designed by opened control system.
Hydraulic injection molding machine	Injection molding machine which is operated with hydraulic press by the oil pumps. Hydraulic injection molding machine is designed by closed control system.
Power regeneration	An electric power that makes it possible to regenerate electric power efficiently by kinetic energy at deceleration of motors.

C. Summary of the methodology

Items	Summary
<i>GHG emission reduction measures</i>	Installation of all-electric injection molding machine with a function of power regeneration leads to reducing electricity consumption by the oil pumps which are used for reference injection molding machine (hydraulic injection molding machine), and consequently GHG emissions.
<i>Calculation of reference emissions</i>	Reference emissions are calculated with the electricity consumption of all-electric injection molding machine, reduction ratio of electricity consumption and CO ₂ emission factor for consumed electricity.

<i>Calculation of project emissions</i>	Project emissions are calculated with the electricity consumption of all-electric injection molding machine and CO ₂ emission factor for consumed electricity.
<i>Monitoring parameters</i>	<ul style="list-style-type: none"> ● Electricity consumption of the project injection molding machine

D. Eligibility criteria

This methodology is applicable to projects that satisfy all of the following criteria.

Criterion 1	All-electric injection molding machine with a function of power regeneration is installed.
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E. Emission Sources and GHG types

Reference emissions	
Emission sources	GHG types
Electricity consumption by hydraulic injection molding machine	CO ₂
Project emissions	
Emission sources	GHG types
Electricity consumption by all-electric injection molding machine	CO ₂

F. Establishment and calculation of reference emissions

F.1. Establishment of reference emissions

Reduction ratio of specific electricity consumption of the project injection molding machine to the reference injection molding machine (RR) is provided as a default value in this methodology and is conservatively set *ex ante* in the following manner to ensure the net emission reductions.

Specific electricity consumption (SEC) is an electricity consumption of injection molding machine to manufacture one unit of plastic product. SEC can be estimated from design specification of injection molding machine.

1. The hydraulic injection molding machine is currently available and commonly used in the Indonesian market. Therefore, it is determined as a reference injection molding machine.

2. SEC data of all-electric injection molding machine (SEC_{PJ}) and hydraulic injection molding machine (SEC_{RE}) to manufacture several types of plastic products have been collected from the manufacturer of injection molding machine.
3. Values of RR are derived as a ratio of SEC_{PJ} to SEC_{RE} to manufacture the same type of plastic product. The maximum RR value amongst the RR values derived as above is selected and set as a default RR value in a conservative manner to ensure net emission reductions, which is described in Section I of this methodology.

F.2. Calculation of reference emissions

$$RE_p = \sum_i \left(EC_{PJ,i,p} \times \frac{1}{RR} \times EF_{elec} \right)$$

Where:

- RE_p : Reference emissions during the period p [tCO₂/p]
- $EC_{PJ,i,p}$: Electricity consumption of the project injection molding machine i during the period p [MWh/p]
- RR : Reduction ratio of specific electricity consumption of the project injection molding machine to the reference injection molding machine [-]
- EF_{elec} : CO₂ emission factor for consumed electricity [tCO₂/MWh]
- i : Identification number of the project injection molding machine

G. Calculation of project emissions

$$PE_p = \sum_i \left(EC_{PJ,i,p} \times EF_{elec} \right)$$

Where:

- PE_p : Project emissions during the period p [tCO₂/p]
- $EC_{PJ,i,p}$: Electricity consumption of the project injection molding machine i during the period p [MWh/p]
- EF_{elec} : CO₂ emission factor for consumed electricity [tCO₂/MWh]
- i : Identification number of the project injection molding machine

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H. Calculation of emissions reductions

$ER_p = RE_p - PE_p$
<p>Where:</p> <p>ER_p : Emission reductions during the period p [tCO₂/p]</p> <p>RE_p : Reference emissions during the period p [tCO₂/p]</p> <p>PE_p : Project emissions during the period p [tCO₂/p]</p>

I. Data and parameters fixed *ex ante*

The source of each data and parameter fixed *ex ante* is listed as below.

Parameter	Description of data	Source
RR	<p>Reduction ratio of specific electricity consumption of the project injection molding machine to the reference injection molding machine [-]</p> <p>The default value of RR is set at the maximum value in a conservative manner, as follows;</p> <p style="text-align: center;">RR = 0.532</p>	<p>Data collected from the manufacturer of injection molding machine.</p> <p>The default value should be revised if necessary.</p>
EF_{elec}	<p>CO₂ emission factor for consumed electricity.</p> <p>When the project electricity consumes only grid electricity or captive electricity, the project participant applies the CO₂ emission factor respectively.</p> <p>When the project molding machine may consume both grid electricity and captive electricity, the project participant applies the CO₂ emission factors with lower value.</p> <p>[CO₂ emission factor]</p>	<p>[Grid electricity]</p> <p>The data is sourced from “Emission Factors of Electricity Interconnection Systems”, National Committee on Clean Development Mechanism (Indonesian DNA for CDM), based on data obtained by Directorate General of Electricity, Ministry of</p>

	<p>For grid electricity: The most recent value available from the source stated in this table at the time of validation</p> <p>For captive electricity: 0.8* [tCO₂/MWh]</p> <p>*The most recent value available from CDM approved small scale methodology AMS-I.A at the time of validation is applied.</p>	<p>Energy and Mineral Resources, Indonesia, unless otherwise instructed by the Joint Committee.</p> <p>[Captive electricity]</p> <p>CDM approved small scale methodology: AMS-I.A</p>
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